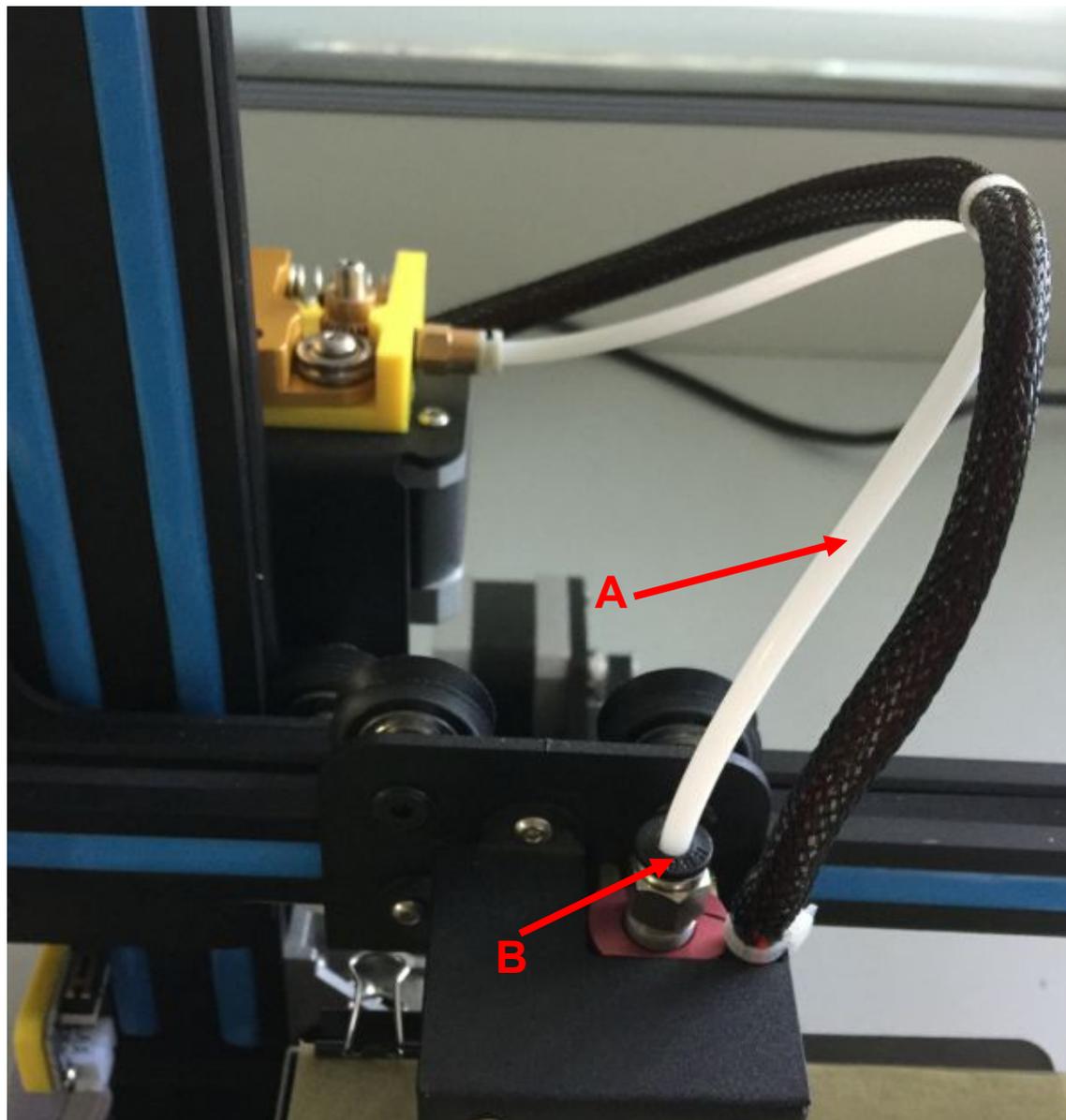# When printing filament break in the middle of the conduction tube

Solution: (A residual material)

Preheat nozzle, wait until the temperature reaches 200 °C, use new filament from the inlet to the direction of nozzle to push out the remaining filament.

Note: If the conduction tube has remnants of filaments, can not directly from the "B" place to remove white conduction tube forcibly, to avoid damage to the nozzle.

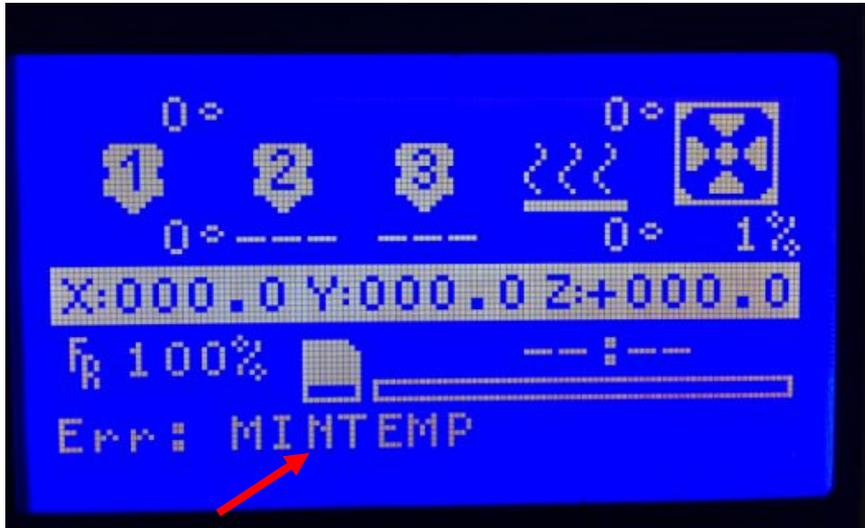Q: Why is always printed filament not stick hot bed?

A: The distance between the nozzle and the glass is too far, adjust the distance between the nozzle and the glass again, also you can paste textured paper on the glass.

Q: extrusion head blocked, silk is not smooth, how to solve it?

A: Manually controlled heating extrusion head (PLA heated to 200 °C), then use a small iron wire (to find a wire filament can be used) from the bottom nozzle comb, this process may suddenly spit out a lot of hot filaments, so pay attention to protect the hand, to avoid being scalded!

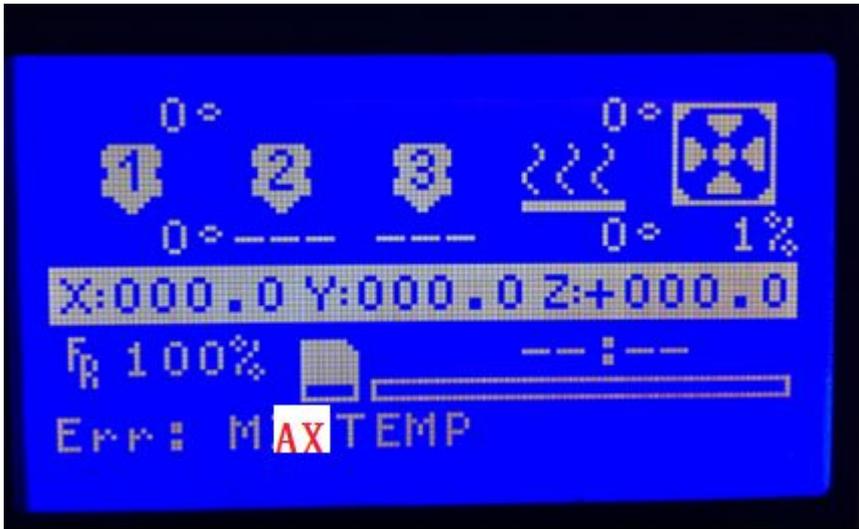Q: The screen can not read the SD card:

A: 1. After inserting the SD card, power-on to restart
    2. Or Replace another SD card

Q: The display shows "Mintemp"?

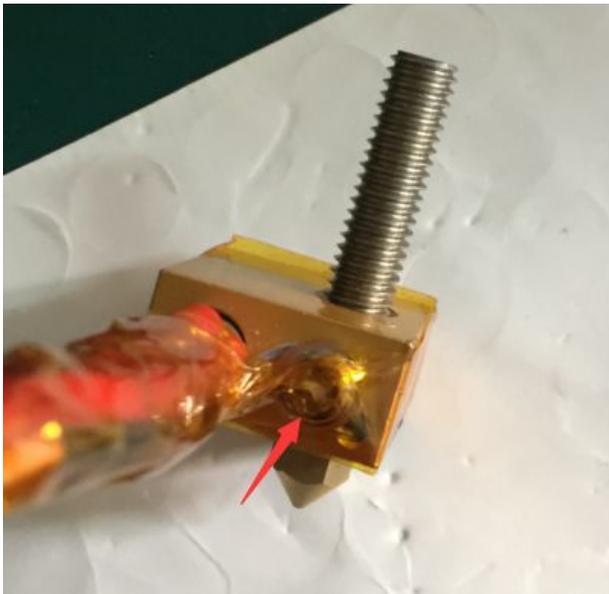Answer: This happens for the following reasons:

1. Thermistor port of nozzle is not plugged into the motherboard above, or poor contact;

2. Thermistor port of nozzle is broken, you need to replace the spare thermistor.

Q: The display shows "MAX temp"?

Answer: This happens for the following reasons:

1. Thermistor port of nozzle screw locks tight, cause the temperature can not be sensing;

2. Externally connect a spare thermistor to the motherboard, restart to see if there is "MAX temp" alarms.

3. Thermistor port of nozzle is broken, you need to replace the spare thermistor.

Problems during using the software Repetier Host

Q: The software problem, not connect ah! Repetier one-click connections to quit? 0x00000135 error?

A: First make sure that your computer system is not Ghost version, which generally is a streamlined version, XP system files are missing. If you must Ghost XP，find a better version

Solution 1, install Microsoft's .net framework; it must be 3.5 version.

Download link http://www.microsoft.com/zh-cn/download/details.aspx?id=25150

Solution 2, get a Windows 7 Ultimate PC now. Follow the progress of the times, always good.